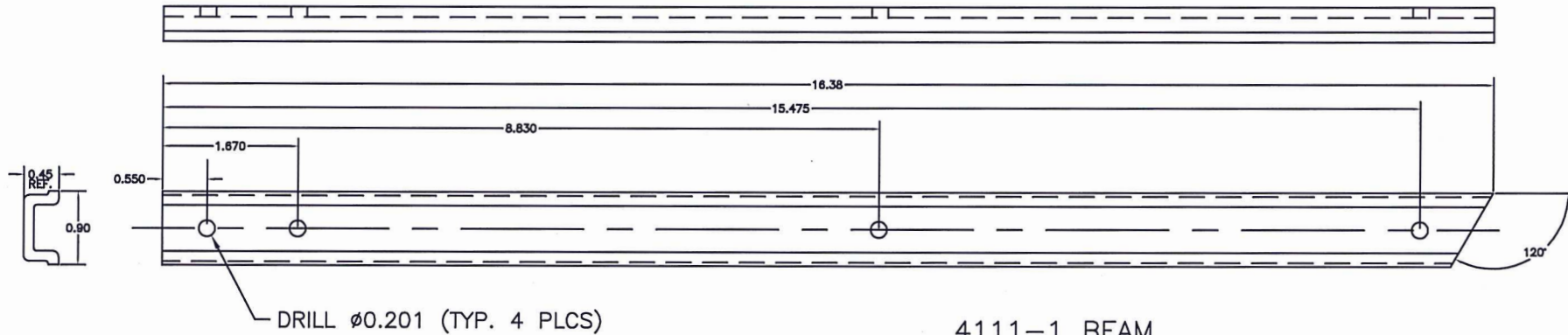


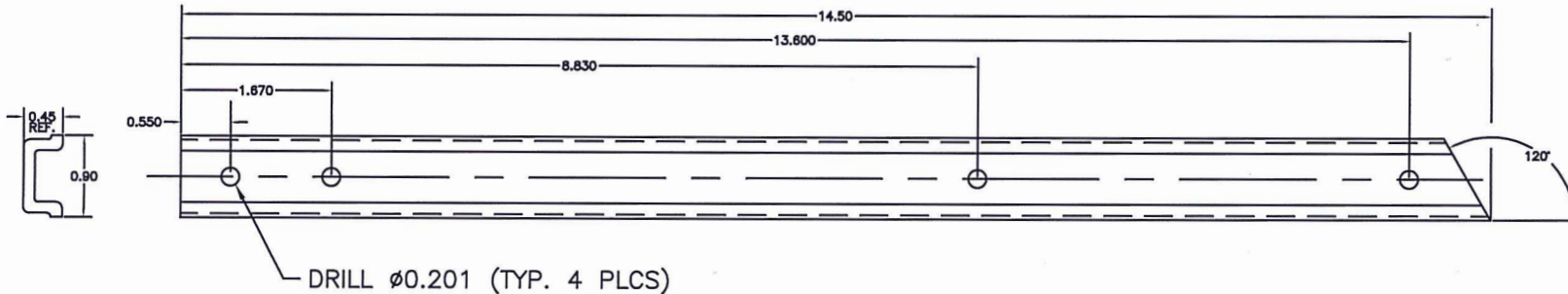
RELEASE DATE 2023.04.11 - REF ECR 506

MATERIAL: ES37200-1  
 STOCK: 0.125 HAT SECTION  
 FINISH: BLACK POLYURETHANE POWDERCOAT CARDINAL C241-BK303  
 ALT FINISH: POWDER COAT HB FULLER CO. IF-2497 BLACK TEXTURE TGIC

SHEET	REV	ECO	DATE	DESCRIPTION	BY	APR	CHK
1,2	A		5/6/94	3.000 WAS 2.900, 3.55 WAS 3.45	REB	REB	LS
1,2	B		8/19/10	Ø0.221 WAS Ø0.225, -3 ANGLE	REB	REB	LS
1,2	C		9/6/18	ADDED BEND CHART TO -4, UPDATED PRIMARY AND ALT FINISH ON ALL PARTS	CJR	ZA	LS



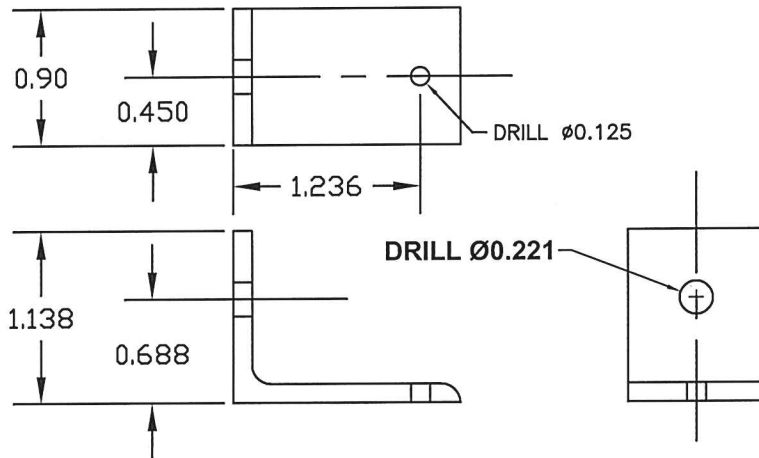
4111-1 BEAM  
 WEIGHT: 0.24 LBS



4111-2 BEAM  
 WEIGHT: 0.23 LBS

BREAK ALL SHARP EDGES

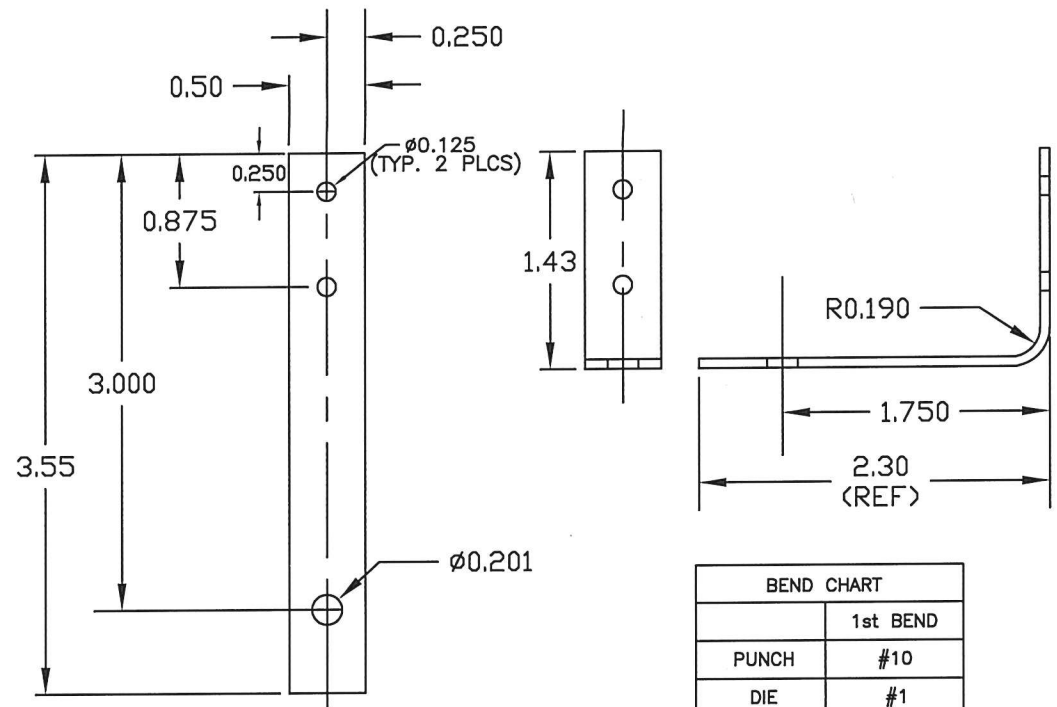
<div>✓</div> <div>Paravion™ Inc.</div>		TITLE SUPPORT			DRAWING NO. 206AC-4111		
DIMENSIONS IN INCHES							
TOLERANCES EXCEPT WHERE NOTED:  .X = ± .1 .XX = ± .05 .XXX = ± .010  ANGLES = ± 1°		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
		RHSM	REB	BR	11/24/93	C	
		DO NOT SCALE DRAWING				SHEET  1 OF 2	
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-3 ANGLE

MATERIAL: 6061-T6 QQ-A-200/8  
 STOCK: 0.125 X 1.5 X 1.5 ANGLE  
 FINISH: BLACK POLYURETHANE POWDER COAT  
 CARDINAL C241-BK303  
 ALT FINISH: POWDER COAT HB FULLER CO. IF-2497  
 BLACK TEXTURE TGIC  
 ALT FINISH: FLAT BLACK ENAMEL  
 WEIGHT: 0.03 lbs

BREAK ALL SHARP EDGES



-4 ANGLE

MATERIAL: 6061-T6 QQ-A-250/11  
 STOCK: 0.063 SHEET  
 FINISH: BLACK POLYURETHANE POWDER COAT  
 CARDINAL C241-BK303  
 ALT FINISH: POWDER COAT HB FULLER CO. IF-2497  
 BLACK TEXTURE TGIC  
 WEIGHT: 0.01 lbs

BEND CHART	
	1st BEND
PUNCH	#10
DIE	#1
ANGLE	82°
DIMENSION	1.360

Paravion™ Inc. ✓Technology		TITLE SUPPORT		DRAWING NO. 206AC-4111	
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE
TOLERANCES EXCEPT WHERE NOTED:		RHSM	REB	BR	11/24/93
.X = ± .1		DO NOT SCALE DRAWING			REV C
.XX = ± .05		© 2018 PARAVION TECH, INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.			ECO
.XXX = ± .010					SHEET
ANGLES = ± 1°					2 OF 2